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What is claimed is:

1. A method for expanding print data to bit-map data in a network system composed of a plurality of computers, comprising the steps of:

a) dividing the print data into a plurality of bands;

5 b) transferring a sequentially selected one of the bands to an available one of at least two print data expanders each implemented in a computer;

c) expanding a received band to bit-map band data in each of the at least two print data expanders; and

10 d) combining the bit-map band data expanded by the at least two print data expanders to produce the bit-map data corresponding to the print data.

2. The method according to claim 1, wherein the step b)

comprises the steps of:

15 selecting one from the bands in sequence;

selecting one of the at least two print data expanders by checking a process status of each of the at least two print data expanders; and

transferring a selected band to a selected print data  
20 expander.

3. The method according to claim 1, wherein the step c)

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comprises the steps of:

expanding the received band to bit-map band data in each of the at least two print data expanders;

setting a process status of a print data expander to unavailable while expanding the received band; and

resetting the process status to available when the received band has been expanded.

4. The method according to claim 2, wherein the step c)

comprises the steps of:

expanding the received band to bit-map band data in each of the at least two print data expanders;

setting the process status of a print data expander to unavailable while expanding the received band; and

resetting the process status to available when the received band has been expanded.

5. The method according to claim 1, wherein, in the step

a), the print data is divided into the bands which are numbered from top of a page in sequence.

6. The method according to claim 5, wherein the step d)

comprises the steps of:

receiving the bit-map band data from the at least two print data expanders;

determining whether the bit-map band data are

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- received in original sequence of the bands;
- rearranging the bit-map band data in the original sequence when a sequence of the bit-map band data is not identical to the original sequence; and
- 5 reproducing the bit-map data corresponding to the print data.

55 A.)

7. A network system composed of a plurality of computers, comprising:
- a plurality of print data expanders each implemented in a computer, for expanding print data to bit-map data;
- 10 a page divider for dividing the print data for each page into a plurality of bands;
- a band transfer controller for transferring a sequentially selected one of the bands to an available one of at least two print data expanders each implemented in a computer;
- 15 a combiner for combining bit-map band data expanded by the at least two print data expanders to produce the bit-map data corresponding to the print data.
8. The network system according to claim 7, wherein the band transfer controller selects one from the bands in sequence and one of the at least two print data expanders by checking a process status of each of the at least two print data expanders, and then transfers a selected band to a selected print data expander.

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9. The network system according to claim 7, wherein each of the at least two print data expanders expands a received band to bit-map band data, sets a process status of a print data expander to unavailable while expanding the received band, and resets the process status to available when the received band has been expanded.

10. The network system according to claim 8, wherein each of the at least two print data expanders expands a received band to bit-map band data, sets a process status of a print data expander to unavailable while expanding the received band, and resets the process status to available when the received band has been expanded.

11. The network system according to claim 7, wherein the page divider divides the print data for each page into the bands which are numbered from top of a page in sequence.

12. The network system according to claim 11, wherein the combiner receives the bit-map band data from the at least two print data expanders, determines whether the bit-map band data are received in original sequence of the bands, rearranges the bit-map band data in the original sequence when a sequence of the bit-map band data is not identical to the original sequence, and reproducing the bit-map data corresponding to the print data.

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13. A print data control method for a network system composed of a print server computer and a plurality of client computers, comprising the steps of:

- a) dividing print data into a plurality of sequential  
5 bands;
- b) distributing the sequential bands over the print server computer and at least one client computer to expand the sequential bands to bit-map band data in parallel among the print server computer and at least one client computer; and
- 10 c) combining the bit-map band data to produce the bit-map data corresponding to the print data.

14. The print data control method according to claim 13, wherein the step b) comprises the steps of:

- at a client computer,
- 15 selecting one from the sequential bands in sequence;
- selecting one of the print server computer and the client computer by checking process statuses thereof;
- transferring a selected band to a selected computer;
- expanding a received band to bit-map band data; and
- 20 setting a client process status of its own to unavailable while expanding the received band and resetting the client process status to available when the received band has been expanded, and
- at the print server computer,
- expanding a received band to bit-map band data; and

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setting a server process status of its own to unavailable while expanding the received band and resetting the server process status to available when the received band has been expanded.

15. The print data control method according to claim 13,  
5 wherein the step c) comprises the steps of:

determining whether the bit-map band data are received in original sequence of the bands;

10 rearranging the bit-map band data in the original sequence when a sequence of the bit-map band data is not identical to the original sequence; and

reproducing the bit-map data corresponding to the print data.

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16. A print data control method for a network system composed of a plurality of computers, comprising the steps of:

15 a) dividing print data into a plurality of sequential bands;

b) distributing the sequential bands over available computers to expand the sequential bands to bit-map band data in parallel among the available computers; and

20 c) combining the bit-map band data to produce the bit-map data corresponding to the print data.

17. The print data control method according to claim 16, wherein the step b) comprises the steps of:

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- at a first computer,  
selecting one from the sequential bands in sequence;  
selecting one of the computers by checking process statuses  
thereof;
- 5       transferring a selected band to a selected computer;  
expanding a received band to bit-map band data; and  
setting a first process status to unavailable while  
expanding the received band and resetting the first process status  
to available when the received band has been expanded, and
- 10      at each of the computers other than the first  
computer,  
expanding a received band to bit-map band data; and  
setting a server process status of its own to unavailable  
while expanding the received band and resetting the server process  
15     status to available when the received band has been expanded.

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18. The print data control method according to claim 17,  
wherein the first computer further combines the bit-map band data  
to produce the bit-map data corresponding to the print data.

19. The print data control method according to claim 16,  
20 wherein the step c) comprises the steps of:

determining whether the bit-map band data are  
received in original sequence of the bands;  
rearranging the bit-map band data in the original  
sequence when a sequence of the bit-map band data is not identical

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to the original sequence; and

reproducing the bit-map data corresponding to the print data.

20. A storage storing a print data control program for  
5 use in a network system composed of a plurality of computers, the  
print data control program comprising the steps of:

- a) dividing the print data into a plurality of bands;
- b) transferring a sequentially selected one of the bands to an available one of at least two print data expanders  
10 each implemented in a computer;
- c) expanding a received band to bit-map band data in each of the at least two print data expanders; and
- d) combining the bit-map band data expanded by the  
at least two print data expanders to produce the bit-map data  
15 corresponding to the print data.

A<sub>1</sub> → A<sub>2</sub>  
A<sub>1</sub> → C<sub>1</sub>